1 Identification

Product identifier

Trade name: **Silcor® Primer EPF (Part A)**

SDS ID Number: 2547

Relevant identified uses of the substance or mixture, and uses advised against

Specialty construction product. Not intended for other uses

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

W.R. Grace & Co. -Conn.
62 Whittemore Avenue
Cambridge, MA 02140 USA

Grace Canada, Inc.
294 Clements Road W.
Ajax, Ontario L1S 3C6 Canada

Information department:

Environmental Health & Safety
USA: +1-617-876-1400 (24 hours)
+1-800-354-5414 (8AM - 5PM) Not functional within Massachusetts
CAN: 1-905-683-8561 (24 hours)

Transport Emergency: Chemtrec +1-800-424-9300 (24 hours)

2 Hazard(s) identification

Classification of the substance or mixture

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Label elements: The product is classified and labeled according to the Globally Harmonized System (GHS)

Hazard pictograms

![GHS07]

Warning

Hazard statements

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary statements

Wash thoroughly after handling.
Trade name: Silcor® Primer EPF (Part A)

Wear eye protection / face protection.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN: Wash with plenty of water.
If eye irritation persists: Get medical advice/attention.
If skin irritation or rash occurs: Get medical advice/attention.
NFPA ratings (scale 0 - 4)

Health = 2
Fire = 1
Reactivity = 0

HMIS-ratings (scale 0 - 4)

HEALTH Health = *2
FIRE Flammability = 1
REACTIVITY Reactivity = 0

Other hazards

Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Chemical characterization: Mixtures

Description: Mixture of the substances listed below with additional nonhazardous ingredients.

Hazardous components:

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>25068-38-6</td>
<td>Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)</td>
<td>50-100%</td>
</tr>
<tr>
<td>2425-79-8</td>
<td>1,4-bis(2,3-epoxypropoxy)butane</td>
<td>20-25%</td>
</tr>
<tr>
<td>68609-97-2</td>
<td>oxirane, mono[(C12-14-alkyloxy)methyl] derivs</td>
<td>2.0-5.0%</td>
</tr>
</tbody>
</table>

Additional information: For the wording of the listed hazard phrases refer to section 16.

4 First-aid measures

Description of first aid measures

General information: Get medical advice/attention if you feel unwell.

After inhalation:
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

After skin contact:
Immediately wash contaminated skin with soap or mild detergent and water. If this chemical soaks clothing, immediately remove clothing and wash skin.

After eye contact: Rinse cautiously with water for several minutes.

After swallowing: Rinse mouth.
Trade name: Silcor® Primer EPF (Part A)

42.2.4

**Information for doctor:**

**Most important symptoms and effects, both acute and delayed**
May cause sensitization by skin contact.
Irritating to eyes.

**Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 **Fire-fighting measures**

**Special hazards arising from the substance or mixture**
Formation of toxic gases is possible during heating or in case of fire.

**Additional information** Collect contaminated fire fighting water separately. It must not enter the sewage system.

6 **Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.

**Methods and material for containment and cleaning up:**
Contain and/or absorb spill with inert material (i.e. sand, vermiculite) then place in a suitable container.
Sweep up spilled product into receptacles.
Dispose contaminated material as waste according to section 13 of the SDS.

**Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 **Handling and storage**

**Handling:**

**Precautions for safe handling**
Prevent formation of aerosols.
Avoid contact with skin.
Avoid contact with eyes.

**Information about protection against explosions and fires:** No special measures required.

**Conditions for safe storage, including any incompatibilities**

**Storage:**

**Information about storage in one common storage facility:** Storage temperature 5-30 °C.

**Further information about storage conditions:** Keep receptacle tightly sealed.
### 8 Exposure controls/personal protection

**Additional information about design of technical systems:** No further data; see item 7.

**Control parameters**

Components with limit values that require monitoring at the workplace:
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

Additional information: The lists that were valid during the creation were used as basis.

**Exposure controls**

**Personal protective equipment:**

**General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.

**Breathing equipment:**

Control exposure to ingredients with workplace control parameters if mentioned above. If no ingredients are listed, respiratory protection is generally not required.

If exposure limits are listed and may be exceeded, use approved respiratory protective equipment and filter type appropriate for the listed ingredients. (NIOSH, CEN, etc.).

**Protection of hands:**
Gloves should be worn to prevent skin contact and should be impermeable and resistant to the product.

**Material of gloves**
Gloves should be worn to prevent skin contact and should be impermeable and resistant to the product.

**Eye protection:**

Safety glasses with side shield protection.

Safety glasses with side shields should be worn to prevent contact due to splashing. Under high vapor mist concentrations, tightly sealed goggles should be worn.

A face shield should also be worn if there is potential exposure to splash or spray.

**Body protection:**

Use personal protective equipment as required.

Take off contaminated clothing.
### 9 Physical and chemical properties

#### Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>General Information</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance:</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Form:</strong> Liquid</td>
<td></td>
</tr>
<tr>
<td><strong>Color:</strong></td>
<td>According to product specification</td>
</tr>
<tr>
<td><strong>Odor:</strong></td>
<td>Typical.</td>
</tr>
<tr>
<td><strong>Odor threshold:</strong></td>
<td>Not determined.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>pH-value (~) at 20 °C (68 °F):</strong></th>
<th>7</th>
</tr>
</thead>
</table>

| **Change in condition**         |  |
| **Melting point/Melting range:** | Undetermined. |
| **Boiling point/Boiling range:** | 100 °C (212 °F) |
| **Flash point:**                | > 150 °C (> 302 °F) |

<table>
<thead>
<tr>
<th><strong>Flammability (solid, gaseous):</strong></th>
<th>Not applicable.</th>
</tr>
</thead>
</table>

| **Decomposition temperature:**    | Not determined. |
| **Auto igniting:**                | Product is not selfigniting. |
| **Danger of explosion:**          | Product does not present an explosion hazard. |

| **Explosion limits:**             |  |
| **Lower:**                        | Not determined. |
| **Upper:**                        | Not determined. |
| **VOC Content (max):**            | 0.00 % |

| **Vapor pressure:**              | < 1 mbar at 20 °C |
| **Density: (~) at 20 °C (68 °F):** | 1.0 g/cm³ (8.345 lbs/gal) |
| **Relative density:**            | Not determined. |
| **Vapor density:**               | Not determined. |
| **Evaporation rate:**            | Not determined. |

| **Solubility in / Miscibility with** |  |
| **Water:**                          | Not miscible or difficult to mix. |

<table>
<thead>
<tr>
<th><strong>Partition coefficient (n-octanol/water):</strong></th>
<th>Not determined.</th>
</tr>
</thead>
</table>

| **Viscosity:**                               |  |
| **Dynamic:**                                 | Not determined. |
| **Kinematic:**                               | Not determined. |
| **Molecular weight:**                        | Not applicable. |

<table>
<thead>
<tr>
<th><strong>Other information</strong></th>
<th>No further relevant information available.</th>
</tr>
</thead>
</table>

### 10 Stability and reactivity

#### Reactivity

Stable under normal conditions.

#### Chemical stability

**Thermal decomposition:** No decomposition if used according to specifications.

**Possibility of hazardous reactions:** Reacts with oxidising agents, alcohols, amines, alkalines.

**Conditions to avoid:** No further relevant information available.

**Incompatible materials:** No further relevant information available.

**Hazardous decomposition products:** Carbon monoxide and carbon dioxide
11 Toxicological information

Information on toxicological effects

Acute toxicity:

LD/LC₅₀ values relevant for classification:

<table>
<thead>
<tr>
<th>Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC₅₀, 48h 2.8 mg/l (daphnia magna)</td>
</tr>
<tr>
<td>LC₅₀, 96h 220 mg/l (algae) 3.6 mg/l (bacterial) 2.4 mg/l (fish)</td>
</tr>
</tbody>
</table>

Primary irritant effect:

on the skin: Irritant to skin and mucous membranes.

on the eye: Irritating to eyes.

inhalation: No irritating effect expected

Sensitization: Sensitization possible through skin contact.

Additional toxicological information:

Carcinogenic categories

IARC (International Agency for Research on Cancer) Human Carcinogenicity:

Group 1- Positive, Group 2A- Probable, Group 2B- Possible, Group 3- Not Classifiable

None of the ingredients is listed.

NTP (National Toxicology Program)

K–Known to be carcinogenic, R–May reasonably be anticipated to be carcinogenic

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

Toxicity

Aquatic toxicity: No further relevant information available.

Persistence and degradability No further relevant information available.

Behavior in environmental systems:

Bioaccumulative potential No further relevant information available.

Mobility in soil No further relevant information available.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.
42.2.4 Other adverse effects

No further relevant information available.

*13 Disposal considerations

**Waste treatment methods** Comply with Federal, State and local regulations.

**Recommendation:**

- Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**Uncleaned packagings:**

**Recommendation:** Disposal must be made according to official regulations.

*14 Transport information

**UN-Number** UN3082

**UN proper shipping name**

- DOT, ADR, IMDG, IATA: Environmentally hazardous substances, liquid, n.o.s. (Epoxy resin)
- DOT, ADR: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), MARINE POLLUTANT
- IMDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
- IATA: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

**Transport hazard class(es)**

- DOT, ADR, IMDG, IATA: 9 Miscellaneous dangerous substances and articles

**Packaging group** III

**Environmental hazards:** Product contains environmentally hazardous substances: Epoxy resin

**Marine pollutant:** Yes (DOT)

**Special marking (ADR):** Symbol (fish and tree)

**Special marking (IATA):** Symbol (fish and tree)

**Special precautions for user** Warning: Miscellaneous dangerous substances and articles

**Danger code (Kemler):** 90

**EMS Number:** F-A,S-F

**Stowage Category** A
Transport/Additional information:

<table>
<thead>
<tr>
<th>DOT</th>
<th>Remarks:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not Regulated.</td>
</tr>
<tr>
<td></td>
<td>Special marking with the symbol (fish and tree).</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ADR</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Excepted quantities (EQ)</td>
<td>Code: E1</td>
</tr>
<tr>
<td></td>
<td>Maximum net quantity per inner packaging: 30 ml</td>
</tr>
<tr>
<td></td>
<td>Maximum net quantity per outer packaging: 1000 ml</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IMDG</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Limited quantities (LQ)</td>
<td>5L</td>
</tr>
<tr>
<td>Excepted quantities (EQ)</td>
<td>Code: E1</td>
</tr>
<tr>
<td></td>
<td>Maximum net quantity per inner packaging: 30 ml</td>
</tr>
<tr>
<td></td>
<td>Maximum net quantity per outer packaging: 1000 ml</td>
</tr>
</tbody>
</table>

**UN "Model Regulation":**  UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (EPOXY RESIN), 9, III

### 15 Regulatory information

**SARA (Superfund Amendments and Reauthorization Act)**

**Section 302/304 (extremely hazardous substances):**

None of the ingredients is listed.

**Section 313 Reportable Ingredients (Chemicals present below reporting threshold are exempt):**

None of the ingredients is listed.

**SARA Section 312/Tier I & II Hazard Categories:**

- Health Delayed (chronic)  Yes
- Health Immediate (acute)  Yes
- Flammable                  No
- Reactive                   No
- Pressure                   No

**North America Chemical Inventory Status**

**TSCA (Toxic Substances Control Act - United States):**

All ingredients are listed or exempt from listing unless otherwise noted below.

**CEPA (Canadian DSL):**

All ingredients are listed or exempt from listing unless otherwise noted below.

**California Proposition 65**

**Chemicals known to cause cancer:**

None of the ingredients is listed.

**Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

**Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

**Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.
### Carcinogenicity Categories

<table>
<thead>
<tr>
<th>Source</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>EPA (Environmental Protection Agency)</strong></td>
<td>None of the ingredients is listed.</td>
</tr>
<tr>
<td><strong>TLV-ACGIH (THE American Conference of Governmental Industrial Hygienists)</strong></td>
<td>Human Carcinogen - A1 Confirmed, A2 Suspected, A3 Unknown Relevance, A4 Not Classifiable</td>
</tr>
<tr>
<td><strong>NIOSH-Cancer (National Institute for Occupational Safety and Health)</strong></td>
<td>None of the ingredients is listed.</td>
</tr>
</tbody>
</table>

**Volatile Organic Compounds (VOC) reported per the Emission Standards, 20 g/L.**

---

### Other information

The data included herein are presented in accordance with various environment, health and safety regulations. It is the responsibility of a recipient of the data to remain currently informed on chemical hazard information, to design and update its own program and to comply with all national, federal, state and local laws and regulations applicable to safety, occupational health, right-to-know and environmental protection.

**Department issuing SDS:**

W.R. Grace & Co. -Conn.  
62 Whittemore Avenue  
Cambridge, MA 02140 USA  
USA: +1-617-876-1400 (24 hours)  
+1-800-354-5414

**Date of preparation / last revision** 03/31/2016 / -

**The first date of preparation** 08/20/2015

**Number of revision times and the latest revision date** 1.0 / 03/31/2016
1 Identification

Product identifier

Trade name: Silcor® Primer EPF (Part B)

SDS ID Number: 2548

Relevant identified uses of the substance or mixture, and uses advised against

Waterproofing.
Specialty construction product. Not intended for other uses

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

W.R. Grace & Co. -Conn.
62 Whittemore Avenue
Cambridge, MA 02140 USA

Grace Canada, Inc.
294 Clements Road W.
Ajax, Ontario L1S 3C6 Canada

www.graceconstruction.com

Information department:

Environmental Health & Safety
USA: +1-617-876-1400 (24 hours)
+1-800-354-5414 (8AM - 5PM) Not functional within Massachusetts
CAN: 1-905-683-8561 (24 hours)

Transport Emergency: Chemtrec +1-800-424-9300 (24 hours)

2 Hazard(s) identification

Classification of the substance or mixture

Harmful if swallowed.
Causes severe skin burns and eye damage.
Causes serious eye damage.
May cause an allergic skin reaction.
Suspected of causing genetic defects.
May cause damage to lungs through prolonged or repeated exposure by way of inhalation.

Label elements: The product is classified and labeled according to the Globally Harmonized System (GHS)

Hazard pictograms

GHS05  GHS07  GHS08

Danger
**Hazard statements**
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of causing genetic defects.
May cause damage to lungs through prolonged or repeated exposure by way of inhalation.

**Precautionary statements**
Wear eye protection / face protection.
If ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical advice/attention.
If swallowed: Call a poison center/doctor if you feel unwell.
If swallowed: Rinse mouth. Do NOT induce vomiting.
If INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**Hazard description:** Corrosive
**NFPA ratings (scale 0 - 4)**

<table>
<thead>
<tr>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

**HMIS-ratings (scale 0 - 4)**

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>FIRE</th>
<th>REACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>*3</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

**Other hazards**

**Results of PBT and vPvB assessment**
PBT: Not applicable.
vPvB: Not applicable.

### 3 Composition/information on ingredients

**Chemical characterization:** Mixtures

**Description:** Mixture of the substances listed below with additional nonhazardous ingredients.

<table>
<thead>
<tr>
<th>Hazardous components:</th>
</tr>
</thead>
<tbody>
<tr>
<td>100-51-6</td>
</tr>
<tr>
<td>1477-55-0</td>
</tr>
<tr>
<td>108-95-2</td>
</tr>
<tr>
<td>90-72-2</td>
</tr>
</tbody>
</table>

**Additional information:** For the wording of the listed risk phrases refer to section 16.

### 4 First-aid measures

**Description of first aid measures**

**General information:** Get medical advice/attention if you feel unwell.
After inhalation:
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

After skin contact:
Immediately wash contaminated skin with soap or mild detergent and water. If this chemical soaks clothing, immediately remove clothing and wash skin.

After eye contact: Rinse cautiously with water for several minutes.

After swallowing:
Rinse mouth. Drink copious amounts of water and provide fresh air. Immediately call a doctor.

Information for doctor:
Most important symptoms and effects, both acute and delayed
Causes burns.
May cause sensitization by skin contact.
Harmful if swallowed.

Indication of any immediate medical attention and special treatment needed
No further relevant information available.

5 Fire-fighting measures
Special hazards arising from the substance or mixture No further relevant information available.
Additional information Collect contaminated fire fighting water separately. It must not enter the sewage system.

6 Accidental release measures
Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.

Methods and material for containment and cleaning up:
Contain and/or absorb spill with inert material (i.e. sand, vermiculite) then place in a suitable container.
Use neutralizing agent.
Sweep up spilled product into receptacles.
Dispose contaminated material as waste according to section 13 of the SDS.

Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
7 Handling and storage

Handling:
Precautions for safe handling
Risk of serious damage to eyes.
Prevent formation of aerosols.

Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities

Storage:
Information about storage in one common storage facility: Storage temperature 5-30 °C.

Further information about storage conditions: Keep receptacle tightly sealed.

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters

<table>
<thead>
<tr>
<th>Components with limit values that require monitoring at the workplace:</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>100-51-6 Benzyl alcohol</strong></td>
</tr>
<tr>
<td>WEEL (USA) Long-term value: 10 ppm</td>
</tr>
<tr>
<td><strong>1477-55-0 m-phenylenebis (methylamine)</strong></td>
</tr>
<tr>
<td>REL (USA) Ceiling limit value: 0.1 mg/m³</td>
</tr>
<tr>
<td>Skin</td>
</tr>
<tr>
<td>TLV (USA) Ceiling limit value: 0.1 mg/m³</td>
</tr>
<tr>
<td>Skin</td>
</tr>
<tr>
<td><strong>108-95-2 phenol</strong></td>
</tr>
<tr>
<td>PEL (USA) Long-term value: 19 mg/m³, 5 ppm</td>
</tr>
<tr>
<td>Skin</td>
</tr>
<tr>
<td>REL (USA) Long-term value: 19 mg/m³, 5 ppm</td>
</tr>
<tr>
<td>Ceiling limit value: 60<em>_ mg/m³, 15.6</em>_ ppm</td>
</tr>
<tr>
<td>*15-min; Skin</td>
</tr>
<tr>
<td>TLV (USA) Long-term value: 19 mg/m³, 5 ppm</td>
</tr>
<tr>
<td>Skin; BEI</td>
</tr>
</tbody>
</table>

Ingredients with biological limit values:

<table>
<thead>
<tr>
<th>108-95-2 phenol</th>
</tr>
</thead>
<tbody>
<tr>
<td>BEI (USA) 250 mg/g creatinine</td>
</tr>
<tr>
<td>Medium: urine</td>
</tr>
<tr>
<td>Time: end of shift</td>
</tr>
<tr>
<td>Parameter: Phenol with hydrolysis (background, nonspecific)</td>
</tr>
</tbody>
</table>

Additional information: The lists that were valid during the creation were used as basis.

Exposure controls

Personal protective equipment:

General protective and hygienic measures:
The usual precautionary measures for handling chemicals should be followed.
Breathing equipment:
Control exposure to ingredients with workplace control parameters if mentioned above. If no ingredients are listed, respiratory protection is generally not required. If exposure limits are listed and may be exceeded, use approved respiratory protective equipment and filter type appropriate for the listed ingredients. (NIOSH, CEN, etc.).

Protection of hands:
Gloves should be worn to prevent skin contact and should be impermeable and resistant to the product.

Material of gloves
Gloves should be worn to prevent skin contact and should be impermeable and resistant to the product.

Eye protection:
Safety glasses with side shield protection.

Eye protection:
Safety glasses with side shields should be worn to prevent contact due to splashing. Under high vapor mist concentrations, tightly sealed goggles should be worn.

A face shield should also be worn if there is potential exposure to splash or spray.

Body protection:
Use personal protective equipment as required.
Take off contaminated clothing and wash before reuse.

9 Physical and chemical properties

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>General Information</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td></td>
</tr>
<tr>
<td>Form:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color:</td>
<td>According to product specification</td>
</tr>
<tr>
<td>Odor:</td>
<td>Amine-like</td>
</tr>
<tr>
<td>Odour threshold:</td>
<td>Not determined.</td>
</tr>
<tr>
<td>pH-value (~) at 20 °C (68 °F):</td>
<td>7</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Change in condition</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point/Melting range:</td>
<td>Undetermined.</td>
</tr>
<tr>
<td>Boiling point/Boiling range:</td>
<td>&gt; 200 °C (&gt; 392 °F)</td>
</tr>
<tr>
<td>Flash point:</td>
<td>&gt; 100 °C (&gt; 212 °F)</td>
</tr>
</tbody>
</table>

| Flammability (solid, gaseous): | Not applicable. |
| Decomposition temperature:    | Not determined. |
| Auto igniting:                 | Product is not selfigniting.                                   |
| Danger of explosion:           | Product does not present an explosion hazard.                  |

| Explosion limits:             |                                                                 |
| Lower:                         | Not determined.                                                |
| Upper:                         | Not determined.                                                |
10 Stability and reactivity

Reactivity Stable under normal conditions.

Chemical stability

Thermal decomposition: No decomposition if used according to specifications.

Possibility of hazardous reactions Reacts with acids, oxidising agents.

Conditions to avoid No further relevant information available.

Incompatible materials: No further relevant information available.

Hazardous decomposition products: Carbon monoxide and carbon dioxide

Additional information: See section 7 for information on handling, storage and conditions to be avoided.

11 Toxicological information

Information on toxicological effects

Acute toxicity:

LD/LC50 values relevant for classification:

**100-51-6 Benzyl alcohol**

<table>
<thead>
<tr>
<th>Route</th>
<th>LD50/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dermal</td>
<td>1230 mg/kg (rat)</td>
</tr>
<tr>
<td></td>
<td>2000 mg/kg (rabbit)</td>
</tr>
</tbody>
</table>

**1477-55-0 m-phenylenebis (methylamine)**

<table>
<thead>
<tr>
<th>Route</th>
<th>LD50/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>930 mg/kg (rat) (OECD 401)</td>
</tr>
<tr>
<td>Dermal</td>
<td>3100 mg/kg (rat) (OECD 402)</td>
</tr>
<tr>
<td>Inhalation</td>
<td>2.4 mg/l (rat) (OECD 403)</td>
</tr>
</tbody>
</table>

**108-95-2 phenol**

<table>
<thead>
<tr>
<th>Route</th>
<th>LD50/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dermal</td>
<td>300 mg/kg (mus)</td>
</tr>
<tr>
<td></td>
<td>670 mg/kg (rat)</td>
</tr>
</tbody>
</table>
Trade name: Silcor® Primer EPF (Part B)

### 41.1.10 Inhalation
LC50, 4h | 316 mg/l (rat)
90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

| Oral | LD50 | 2169 mg/kg (rat) (OECD 401) |
| Dermal | LD50 | 1242 mg/kg (rabbit) |

### Primary irritant effect:
- **on the skin:** Causes severe skin burns and eye damage.
- **on the eye:** Causes serious eye damage.
- **inhalation:** No irritating effect expected
- **Ingestion:** Harmful if swallowed.
- **Sensitization:** May cause an allergic skin reaction.
- **Additional toxicological information:** Suspected of causing genetic defects.

### Carcinogenic categories

| IARC (International Agency for Research on Cancer) Human Carcinogenicity: |
| Group 1- Positive, Group 2A- Probable, Group 2B- Possible, Group 3- Not Classifiable |
| 108-95-2 phenol |
| 1477-55-0 m-phenylenebis (methylamine) |

### 12 Ecological information

#### Toxicty

**Aquatic toxicity:**
- EC50, 72h | 12 mg/l (algae) (OECD 201)
- EC50, 72h | 84 mg/l (algae) (OECD 201)
- 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

**Persistence and degradability** No further relevant information available.

**Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.

**Additional ecological information:**

**General notes:**
- Must not reach bodies of water or drainage ditch undiluted or unneutralized.
- Danger to drinking water if even small quantities leak into the ground.

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.
**vPvB:** Not applicable.
Other adverse effects: No further relevant information available.

13 Disposal considerations

Waste treatment methods: Comply with Federal, State and local regulations.

Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 Transport information

| UN-Number | UN2735 |
| UN proper shipping name | DOT, ADR, IMDG, IATA |
| Amines, liquid, corrosive, n.o.s. (m-phenylenebis (methylamine), Phenol) |
| AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis (methylamine), PHENOL) |

Transport hazard class(es)

DOT

| Class | 8 Corrosive substances |
| Label | 8 |

ADR, IMDG, IATA

| Class | 8 Corrosive substances |
| Label | 8 |

Packing group

DOT, ADR, IMDG, IATA: III

Environmental hazards:

Marine pollutant: No

Special precautions for user: Warning: Corrosive substances
41.1.10 Transport/Additional information:

ADR

Exceptioned quantities (EQ) Code: E1
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml

IMDG

Limited quantities (LQ) 5L
Code: E1

Exceptioned quantities (EQ)
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml

UN "Model Regulation": UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (M-PHENYLENEBIS (METHYLAMINE), PHENOL), 8, III

15 Regulatory information

SARA (Superfund Amendments and Reauthorization Act)

Section 302/304 (extremely hazardous substances):
108-95-2 phenol

Section 313 Reportable Ingredients (Chemicals present below reporting threshold are exempt):
108-95-2 phenol 3.5%

SARA Section 312/Tier I & II Hazard Categories:

| Health Immediate (acute) | Yes |
| Health Delayed (chronic) | Yes |
| Flammable               | No  |
| Reactive                | No  |
| Pressure                | No  |

North America Chemical Inventory Status

TSCA (Toxic Substances Control Act - United States):
All ingredients are listed or exempt from listing unless otherwise noted below.

CEPA (Canadian DSL):
All ingredients are listed or exempt from listing unless otherwise noted below.

Right to Know Ingredient Disclosure
57214-10-5 Formaldehyde, oligomeric reaction products with phenol and m-phenylenebis(methylamine)

California Proposition 65

Chemicals known to cause cancer:
None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for females:
None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for males:
None of the ingredients is listed.

Chemicals known to cause developmental toxicity:
None of the ingredients is listed.

Carcinogenicity Categories

EPA (Environmental Protection Agency)
108-95-2 phenol D, I
Trade name: Silcor® Primer EPF (Part B)

TLV-ACGIH (THE American Conference of Governmental Industrial Hygienists)
- Human Carcinogen - A1 Confirmed, A2 Suspected, A3 Unknown Relevance, A4 Not Classifiable

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Classification</th>
<th>TLV-ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td>phenol</td>
<td>A4</td>
<td></td>
</tr>
</tbody>
</table>

NIOSH-Cancer (National Institute for Occupational Safety and Health)
- None of the ingredients is listed.

Volatile Organic Compounds (VOC) reported per the Emission Standards, 20 g/L.

16 Other information
"The data included herein are presented in accordance with various environment, health and safety regulations. It is the responsibility of a recipient of the data to remain currently informed on chemical hazard information, to design and update its own program and to comply with all national, federal, state and local laws and regulations applicable to safety, occupational health, right-to-know and environmental protection."

Department issuing SDS:
Product Stewardship Department - GRACE, 580-581 Ipswich Road, Slough, Berkshire, SL1 4EQ

Tel: ++44 (0)1753 490 000, Fax: ++44 (0)1753 490 051

Date of preparation / last revision 08/25/2015 / -
The first date of preparation 08/20/2015
Number of revision times and the latest revision date 1.0 / 08/25/2015